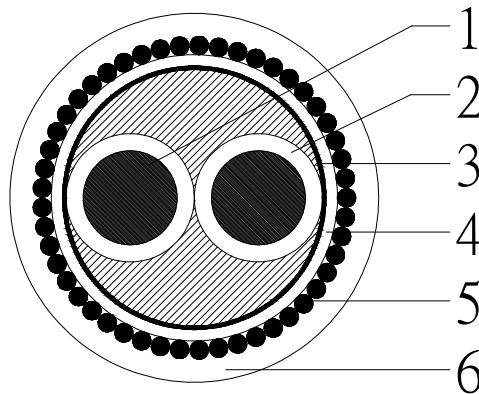


# 0.6/1KV PVC Insulated, PVC Inner Covering, Galvanized Steel Wire Armored and PVC Outer Sheathed Power Cable (PVC/PVC/SWA/PVC Cable)



## SPECIFICATION :

**1.Conductor** : Bare copper concentric stranding.

**2.Insulation** : Polyvinyl chloride (PVC).

**3.Assembly** : Two of cores shall be assembled with non-hygroscopic fillers and suitable binder tape(s) shall be applied over the assembled cores.

**4.Inner Covering** : Polyvinyl chloride (PVC).

**5.Armor** : The armor shall consist of single layer of galvanized steel wires.

**6.Outer sheath** : Polyvinyl chloride (PVC).

## CABLE DIAMETER AND TEST :

| No. of Cores | Conductor              |                           |                          | Thickness of Insulation (nominal) | Thickness of Inner Covering (nominal) | Diameter of Armour wire (nominal) | Thickness of Outer Sheath (nominal) | Overall Diameter (approx.) | Max. Conductor Resistance (20°C) | Min. Insulation Volume Resistance (20°C) | A.C. Test Voltage |
|--------------|------------------------|---------------------------|--------------------------|-----------------------------------|---------------------------------------|-----------------------------------|-------------------------------------|----------------------------|----------------------------------|------------------------------------------|-------------------|
|              | Nominal Sectional Area | No. and Diameter of Wires | Outer Diameter (approx.) |                                   |                                       |                                   |                                     |                            |                                  |                                          |                   |
| (C)          | (mm²)                  | (No./mm)                  | (mm)                     | (mm)                              | (mm)                                  | (mm)                              | (mm)                                | (mm)                       | (Ω /km)                          | (Ω -cm)                                  | (Kv/min.)         |
| 2            | 2.5                    | 7/0.67                    | 2.01                     | 0.8                               | 1.0                                   | 0.8                               | 1.8                                 | 14.9                       | 7.41                             | 10 <sup>13</sup>                         | 3.5/5             |
|              | 4                      | 7/0.85                    | 2.55                     | 1.0                               |                                       | 1.25                              |                                     | 17.5                       | 4.61                             |                                          |                   |
|              | 6                      | 7/1.04                    | 3.12                     |                                   |                                       |                                   |                                     | 18.6                       | 3.08                             |                                          |                   |
|              | 10                     | 7/--                      | 3.8                      |                                   |                                       | 1.6                               |                                     | 20.5                       | 1.83                             |                                          |                   |
|              | 16                     |                           | 4.8                      | 23.2                              |                                       |                                   |                                     | 1.15                       |                                  |                                          |                   |
|              | 25                     |                           | 6.1                      | 26.8                              |                                       |                                   |                                     | 0.727                      |                                  |                                          |                   |
|              | 35                     |                           | 7.1                      | 1.2                               | 1.9                                   | 29.0                              | 0.524                               |                            |                                  |                                          |                   |
|              | 50                     | 19/--                     | 8.2                      | 1.2                               | 2.0                                   | 32.2                              | 0.387                               |                            |                                  |                                          |                   |
|              | 70                     |                           | 9.8                      |                                   | 2.1                                   | 36.8                              | 0.268                               |                            |                                  |                                          |                   |
|              | 95                     |                           | 11.6                     |                                   | 2.3                                   | 41.6                              | 0.193                               |                            |                                  |                                          |                   |
|              | 120                    | 37/--                     | 13.1                     |                                   | 2.5                                   | 2.4                               | 45.8                                | 0.153                      |                                  |                                          |                   |
|              | 150                    |                           | 14.6                     |                                   |                                       | 1.8                               | 2.6                                 | 50.4                       | 0.124                            |                                          |                   |

"--": compact round stranded"

## REMARK :

1.The reference standards to IEC 60502.



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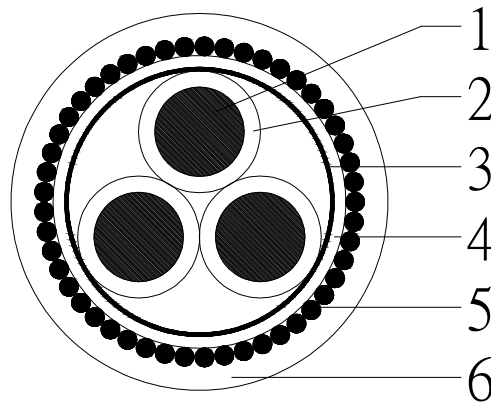
**Address:**No.170, Chung Cheng 4<sup>th</sup> Road, Kaohsiung, Taiwan, R.O.C.

**Tel:**886-7-2814161

**Fax:**886-7-2159918

**URL:**<http://www.hegroup.com.tw>

# 0.6/1KV PVC Insulated, PVC Inner Covering, Galvanized Steel Wire Armored and PVC Outer Sheathed Power Cable (PVC/PVC/SWA/PVC Cable)



## SPECIFICATION :

**1.Conductor** : Bare copper concentric stranding.

**2.Insulation** : Polyvinyl chloride (PVC).

**3.Assembly** : Three of cores shall be assembled with non-hygroscopic fillers and suitable binder tape(s) shall be applied over the assembled cores.

**4.Inner Covering** : Polyvinyl chloride (PVC).

**5.Armor** : The armor shall consist of single layer of galvanized steel wires.

**6.Outer sheath** : Polyvinyl chloride (PVC).

## CABLE DIAMETER AND TEST :

| No. of Cores | Conductor              |                           |                          | Thickness of Insulation (nominal) | Thickness of Inner Covering (nominal) | Diameter of Armour wire (nominal) | Thickness of Outer Sheath (nominal) | Overall Diameter (approx.) | Max. Conductor Resistance (20℃) | Min. Insulation Volume Resistance (20℃) | A.C. Test Voltage |      |       |       |  |
|--------------|------------------------|---------------------------|--------------------------|-----------------------------------|---------------------------------------|-----------------------------------|-------------------------------------|----------------------------|---------------------------------|-----------------------------------------|-------------------|------|-------|-------|--|
|              | Nominal Sectional Area | No. and Diameter of Wires | Outer Diameter (approx.) |                                   |                                       |                                   |                                     |                            |                                 |                                         |                   |      |       |       |  |
| (C)          | (mm²)                  | (No./mm)                  | (mm)                     | (mm)                              | (mm)                                  | (mm)                              | (mm)                                | (mm)                       | (Ω /km)                         | (Ω -cm)                                 | (Kv/min.)         |      |       |       |  |
| 3            | 2.5                    | 7/0.67                    | 2.01                     | 0.8                               | 1.0                                   | 1.25                              | 1.8                                 | 16.4                       | 7.41                            | 10 <sup>13</sup>                        | 3.5/5             |      |       |       |  |
|              | 4                      | 7/0.85                    | 2.55                     | 18.2                              |                                       |                                   |                                     | 4.61                       |                                 |                                         |                   |      |       |       |  |
|              | 6                      | 7/1.04                    | 3.12                     | 19.4                              |                                       |                                   |                                     | 3.08                       |                                 |                                         |                   |      |       |       |  |
|              | 10                     | 7/--                      | 3.8                      | 1.6                               |                                       | 22.1                              |                                     | 1.83                       |                                 |                                         |                   |      |       |       |  |
|              | 16                     |                           | 4.8                      | 1.2                               |                                       |                                   | 24.3                                | 1.15                       |                                 |                                         |                   |      |       |       |  |
|              | 25                     |                           | 6.1                      |                                   |                                       |                                   | 28.3                                | 0.727                      |                                 |                                         |                   |      |       |       |  |
|              | 35                     |                           | 7.1                      |                                   |                                       |                                   | 30.5                                | 0.524                      |                                 |                                         |                   |      |       |       |  |
|              | 50                     | 19/--                     | 8.2                      | 1.4                               |                                       | 2.0                               | 2.1                                 | 34.9                       | 0.387                           |                                         |                   |      |       |       |  |
|              | 70                     |                           | 9.8                      | 1.2                               |                                       |                                   | 2.2                                 | 39.0                       | 0.268                           |                                         |                   |      |       |       |  |
|              | 95                     |                           | 11.6                     |                                   |                                       |                                   | 1.6                                 |                            | 2.5                             |                                         |                   | 2.4  | 45.1  | 0.193 |  |
|              | 120                    |                           | 13.1                     |                                   |                                       |                                   |                                     |                            |                                 |                                         |                   | 2.5  | 49.0  | 0.153 |  |
|              | 150                    | 37/--                     | 14.6                     | 1.4                               |                                       | 2.7                               |                                     |                            |                                 |                                         |                   | 53.5 | 0.124 |       |  |

"-/-": compact round stranded"

## REMARK :

1.The reference standards to IEC 60502.



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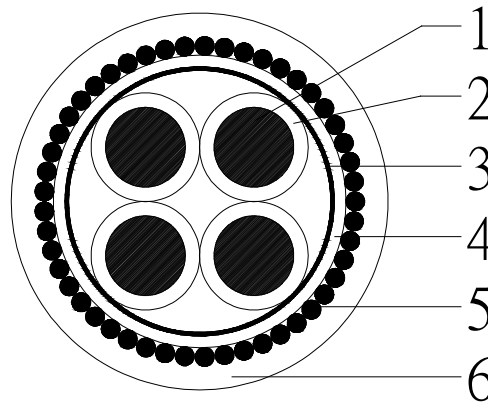
**Address:**No.170, Chung Cheng 4<sup>th</sup> Road, Kaohsiung, Taiwan, R.O.C.

**Tel:**886-7-2814161

**Fax:**886-7-2159918

**URL:**<http://www.hegroup.com.tw>

# 0.6/1KV PVC Insulated, PVC Inner Covering, Galvanized Steel Wire Armored and PVC Outer Sheathed Power Cable (PVC/PVC/SWA/PVC Cable)



## SPECIFICATION :

1. **Conductor** : Bare copper concentric stranding.
2. **Insulation** : Polyvinyl chloride (PVC).
3. **Assembly** : Four of cores shall be assembled with non-hygroscopic fillers and suitable binder tape(s) shall be applied over the assembled cores.
4. **Inner Covering** : Polyvinyl chloride (PVC).
5. **Armor** : The armor shall consist of single layer of galvanized steel wires.
6. **Outer sheath** : Polyvinyl chloride (PVC).

## CABLE DIAMETER AND TEST :

| No. of Cores | Conductor              |                           |                          | Thickness of Insulation (nominal) | Thickness of Inner Covering (nominal) | Diameter of Armour wire (nominal) | Thickness of Outer Sheath (nominal) | Overall Diameter (approx.) | Max. Conductor Resistance (20°C) | Min. Insulation Volume Resistance (20°C) | A.C. Test Voltage |       |
|--------------|------------------------|---------------------------|--------------------------|-----------------------------------|---------------------------------------|-----------------------------------|-------------------------------------|----------------------------|----------------------------------|------------------------------------------|-------------------|-------|
|              | Nominal Sectional Area | No. and Diameter of Wires | Outer Diameter (approx.) |                                   |                                       |                                   |                                     |                            |                                  |                                          |                   |       |
| (C)          | (mm²)                  | (No./mm)                  | (mm)                     | (mm)                              | (mm)                                  | (mm)                              | (mm)                                | (mm)                       | (Ω /km)                          | (Ω -cm)                                  | (Kv/min.)         |       |
| 4            | 2.5                    | 7/0.67                    | 2.01                     | 0.8                               | 1.0                                   | 1.25                              | 1.8                                 | 17.4                       | 7.41                             | 10 <sup>13</sup>                         | 3.5/5             |       |
|              | 4                      | 7/0.85                    | 2.55                     | 1.0                               |                                       |                                   |                                     | 1.6                        | 19.4                             |                                          |                   | 4.61  |
|              | 6                      | 7/1.04                    | 3.12                     |                                   |                                       |                                   |                                     |                            | 20.8                             |                                          |                   | 3.08  |
|              | 10                     | 7/--                      | 3.8                      | 1.2                               |                                       | 23.6                              |                                     |                            | 1.83                             |                                          |                   |       |
|              | 16                     |                           | 4.8                      |                                   |                                       | 26.1                              |                                     |                            | 1.15                             |                                          |                   |       |
|              | 25                     |                           | 6.1                      |                                   |                                       | 1.9                               | 30.6                                | 0.727                      |                                  |                                          |                   |       |
|              | 35                     | 19/--                     | 7.1                      | 1.4                               | 1.2                                   | 2.0                               | 2.1                                 | 34.2                       | 0.524                            |                                          |                   |       |
|              | 50                     |                           | 8.2                      |                                   |                                       |                                   | 2.2                                 | 38.4                       | 0.387                            |                                          |                   |       |
|              | 70                     |                           | 9.8                      |                                   |                                       |                                   | 2.3                                 | 42.5                       | 0.268                            |                                          |                   |       |
|              | 95                     |                           | 37/--                    | 11.6                              | 1.6                                   | 1.4                               | 2.5                                 | 2.6                        | 49.8                             |                                          |                   | 0.193 |
|              | 120                    |                           |                          | 13.1                              |                                       |                                   |                                     | 2.7                        | 53.6                             |                                          |                   | 0.153 |
|              | 150                    | 14.6                      | 1.8                      | 1.6                               | 2.9                                   | 59.0                              |                                     | 0.124                      |                                  |                                          |                   |       |

"--": compact round stranded"

## REMARK :

1. The reference standards to IEC 60502.



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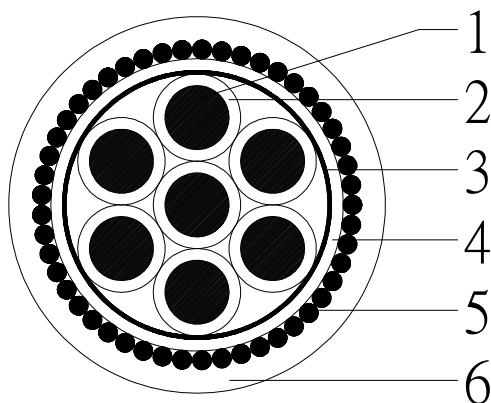
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**Tel:**886-7-2814161

**Fax:**886-7-2159918

**URL:**<http://www.hegroup.com.tw>

## 0.6/1KV PVC Insulated, PVC Inner Covering, Galvanized Steel Wire Armored and PVC Outer Sheathed Control Cable (PVC/PVC/SWA/PVC Cable)



### ■ SPECIFICATION :

1. **Conductor** : Bare copper concentric stranding.
2. **Insulation** : Polyvinyl chloride (PVC).
3. **Assembly** : Required number of cores shall be assembled with non-hygroscopic fillers and suitable binder tape(s) shall be applied over the assembled cores.
4. **Inner Covering** : Polyvinyl chloride (PVC).
5. **Armor** : The armor shall consist of single layer of galvanized steel wires.
6. **Outer sheath** : Polyvinyl chloride (PVC).

### ■ CABLE DIAMETER AND TEST :

| No. of Cores | Conductor              |                           |                          | Thickness of Insulation (nominal) | Thickness of Inner Covering (nominal) | Diameter of Armour wire (nominal) | Thickness of Outer Sheath (nominal) | Overall Diameter (approx.) | Max. Conductor Resistance (20°C) | Min. Insulation Volume Resistance (20°C) | A.C. Test Voltage |  |
|--------------|------------------------|---------------------------|--------------------------|-----------------------------------|---------------------------------------|-----------------------------------|-------------------------------------|----------------------------|----------------------------------|------------------------------------------|-------------------|--|
|              | Nominal Sectional Area | No. and Diameter of Wires | Outer Diameter (approx.) |                                   |                                       |                                   |                                     |                            |                                  |                                          |                   |  |
| (C)          | (mm²)                  | (No./mm)                  | (mm)                     | (mm)                              | (mm)                                  | (mm)                              | (mm)                                | (mm)                       | (Ω /km)                          | (Ω -cm)                                  | (Kv/min.)         |  |
| 5            | 2.5                    | 7/0.67                    | 2.01                     | 0.8                               | 1.0                                   | 1.25                              | 1.8                                 | 18.4                       | 7.41                             | 10 <sup>13</sup>                         | 3.5/5             |  |
| 7            |                        |                           |                          |                                   |                                       |                                   |                                     | 19.6                       |                                  |                                          |                   |  |
| 12           |                        |                           |                          |                                   |                                       | 1.6                               |                                     | 24.7                       |                                  |                                          |                   |  |
| 14           |                        |                           |                          |                                   |                                       |                                   |                                     | 25.7                       |                                  |                                          |                   |  |

### ■ REMARK :

1. The reference standards to IEC 60502.



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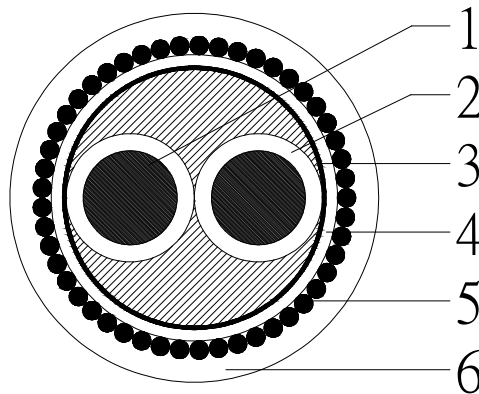
**Address:** No. 170, Chung Cheng 4<sup>th</sup> Road, Kaohsiung, Taiwan, R.O.C.

**Tel:** 886-7-2814161

**Fax:** 886-7-2159918

**URL:** <http://www.hegroup.com.tw>

## 0.6/1KV XLPE Insulated, PVC Inner Covering, Galvanized Steel Wire Armored and PVC Outer Sheathed Power Cable (XLPE/PVC/SWA/PVC Cable)



### SPECIFICATION :

1. **Conductor** : Bare copper concentric stranding.
2. **Insulation** : Cross-linked polyethylene (XLPE).
3. **Assembly** : Two of cores shall be assembled with non-hygroscopic fillers and suitable binder tape(s) shall be applied over the assembled cores.
4. **Inner Covering** : Polyvinyl chloride (PVC).
5. **Armor** : The armor shall consist of single layer of galvanized steel wires.
6. **Outer sheath** : Polyvinyl chloride (PVC).

### CABLE DIAMETER AND TEST :

| No. of Cores | Conductor              |                           |                          | Thickness of Insulation (nominal) | Thickness of Inner Covering (nominal) | Diameter of Armour wire (nominal) | Thickness of Outer Sheath (nominal) | Overall Diameter (approx.) | Max. Conductor Resistance (20°C) | Min. Insulation Volume Resistance (90°C) | A.C. Test Voltage |       |  |
|--------------|------------------------|---------------------------|--------------------------|-----------------------------------|---------------------------------------|-----------------------------------|-------------------------------------|----------------------------|----------------------------------|------------------------------------------|-------------------|-------|--|
|              | Nominal Sectional Area | No. and Diameter of Wires | Outer Diameter (approx.) |                                   |                                       |                                   |                                     |                            |                                  |                                          |                   |       |  |
| (C)          | (mm²)                  | (No./mm)                  | (mm)                     | (mm)                              | (mm)                                  | (mm)                              | (mm)                                | (mm)                       | (Ω/km)                           | (Ω-cm)                                   | (Kv/min.)         |       |  |
| 2            | 2.5                    | 7/0.67                    | 2.01                     | 0.7                               | 1.0                                   | 0.8                               | 1.8                                 | 14.3                       | 7.41                             | 10 <sup>12</sup>                         | 3.5/5             |       |  |
|              | 4                      | 7/0.85                    | 2.55                     |                                   |                                       | 1.25                              |                                     | 16.3                       | 4.61                             |                                          |                   |       |  |
|              | 6                      | 7/1.04                    | 3.12                     |                                   |                                       |                                   |                                     | 17.4                       | 3.08                             |                                          |                   |       |  |
|              | 10                     | 7/--                      | 3.8                      |                                   |                                       |                                   |                                     | 19.3                       | 1.83                             |                                          |                   |       |  |
|              | 16                     |                           | 4.8                      | 0.9                               |                                       | 1.6                               |                                     | 22.0                       | 1.15                             |                                          |                   |       |  |
|              | 25                     |                           | 6.1                      |                                   |                                       |                                   |                                     | 25.4                       | 0.727                            |                                          |                   |       |  |
|              | 35                     |                           | 7.1                      |                                   |                                       |                                   |                                     | 27.4                       | 0.524                            |                                          |                   |       |  |
|              | 50                     | 19/--                     | 8.2                      | 1.0                               |                                       | 1.9                               | 29.8                                | 0.387                      |                                  |                                          |                   |       |  |
|              | 70                     |                           | 9.8                      | 1.1                               |                                       |                                   | 34.6                                | 0.268                      |                                  |                                          |                   |       |  |
|              | 95                     |                           | 11.6                     |                                   |                                       |                                   | 1.2                                 |                            | 38.8                             |                                          |                   | 0.193 |  |
|              | 120                    | 37/--                     | 13.1                     | 1.2                               | 2.1                                   | 42.6                              |                                     |                            | 0.153                            |                                          |                   |       |  |
|              | 150                    |                           | 14.6                     | 1.4                               |                                       | 48.0                              | 0.124                               |                            |                                  |                                          |                   |       |  |

"-/-": compact round stranded"

### REMARK :

1. The reference standards to IEC 60502.



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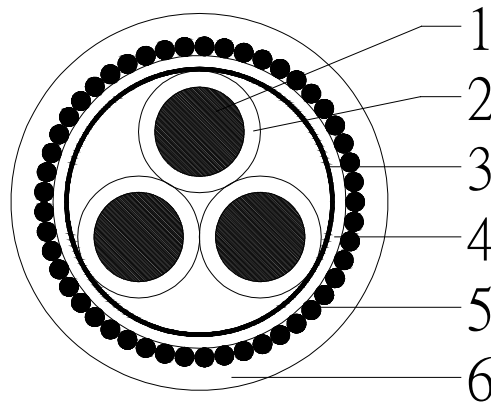
**Address:** No. 170, Chung Cheng 4<sup>th</sup> Road, Kaohsiung, Taiwan, R.O.C.

**Tel:** 886-7-2814161

**Fax:** 886-7-2159918

**URL:** <http://www.hegroup.com.tw>

# 0.6/1KV XLPE Insulated, PVC Inner Covering, Galvanized Steel Wire Armored and PVC Outer Sheathed Power Cable (XLPE/PVC/SWA/PVC Cable)



## SPECIFICATION :

1. **Conductor** : Bare copper concentric stranding.
2. **Insulation** : Cross-linked polyethylene (XLPE).
3. **Assembly** : Three of cores shall be assembled with non-hygroscopic fillers and suitable binder tape(s) shall be applied over the assembled cores.
4. **Inner Covering** : Polyvinyl chloride (PVC).
5. **Aarmor** : The armor shall consist of single layer of galvanized steel wires.
6. **Outer sheath** : Polyvinyl chloride (PVC).

## CABLE DIAMETER AND TEST :

| No. of Cores | Conductor              |                           |                          | Thickness of Insulation (nominal) | Thickness of Inner Covering (nominal) | Diameter of Armour wire (nominal) | Thickness of Outer Sheath (nominal) | Overall Diameter (approx.) | Max. Conductor Resistance (20°C) | Min. Insulation Volume Resistance (90°C) | A.C. Test Voltage |
|--------------|------------------------|---------------------------|--------------------------|-----------------------------------|---------------------------------------|-----------------------------------|-------------------------------------|----------------------------|----------------------------------|------------------------------------------|-------------------|
|              | Nominal Sectional Area | No. and Diameter of Wires | Outer Diameter (approx.) |                                   |                                       |                                   |                                     |                            |                                  |                                          |                   |
| (C)          | (mm²)                  | (No./mm)                  | (mm)                     | (mm)                              | (mm)                                  | (mm)                              | (mm)                                | (mm)                       | (Ω /km)                          | (Ω -cm)                                  | (Kv/min.)         |
| 3            | 2.5                    | 7/0.67                    | 2.01                     | 0.7                               | 1.0                                   | 0.8                               | 1.8                                 | 14.9                       | 7.41                             | 10 <sup>12</sup>                         | 3.5/5             |
|              | 4                      | 7/0.85                    | 2.55                     |                                   |                                       | 1.25                              |                                     | 16.9                       | 4.61                             |                                          |                   |
|              | 6                      | 7/1.04                    | 3.12                     |                                   |                                       |                                   |                                     | 18.2                       | 3.08                             |                                          |                   |
|              | 10                     | 7/--                      | 3.8                      |                                   |                                       |                                   |                                     | 20.1                       | 1.83                             |                                          |                   |
|              | 16                     |                           | 4.8                      | 0.9                               | 1.2                                   | 1.6                               | 1.9                                 | 23.0                       | 1.15                             |                                          |                   |
|              | 25                     |                           | 6.1                      |                                   |                                       |                                   |                                     | 26.6                       | 0.727                            |                                          |                   |
|              | 35                     |                           | 7.1                      |                                   |                                       |                                   |                                     | 29.0                       | 0.524                            |                                          |                   |
|              | 50                     | 19/--                     | 8.2                      | 1.0                               |                                       | 2.0                               | 2.0                                 | 31.8                       | 0.387                            |                                          |                   |
|              | 70                     |                           | 9.8                      | 1.1                               |                                       |                                   | 2.2                                 | 37.5                       | 0.268                            |                                          |                   |
|              | 95                     |                           | 11.6                     |                                   |                                       |                                   | 2.3                                 | 41.6                       | 0.193                            |                                          |                   |
|              | 120                    |                           | 37/--                    | 13.1                              |                                       | 1.2                               | 2.5                                 | 2.5                        | 46.8                             |                                          |                   |
|              | 150                    | 14.6                      |                          | 1.4                               | 1.4                                   | 2.6                               |                                     | 51.3                       | 0.124                            |                                          |                   |

"--: compact round stranded"

## REMARK :

1. The reference standards to IEC 60502.



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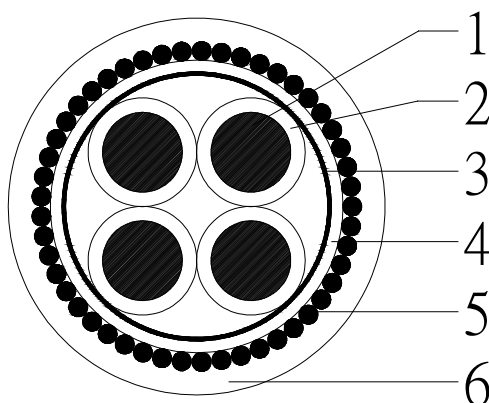
**Address:**No.170, Chung Cheng 4<sup>th</sup> Road, Kaohsiung, Taiwan, R.O.C.

**Tel:**886-7-2814161

**Fax:**886-7-2159918

**URL:**<http://www.hegroup.com.tw>

# 0.6/1KV XLPE Insulated, PVC Inner Covering, Galvanized Steel Wire Armored and PVC Outer Sheathed Power Cable (XLPE/PVC/SWA/PVC Cable)



## SPECIFICATION :

1. **Conductor** : Bare copper concentric stranding.
2. **Insulation** : Cross-linked polyethylene (XLPE).
3. **Assembly** : Four of cores shall be assembled with non-hygroscopic fillers and suitable binder tape(s) shall be applied over the assembled cores.
4. **Inner Covering** : Polyvinyl chloride (PVC).
5. **Armor** : The armor shall consist of single layer of galvanized steel wires.
6. **Outer sheath** : Polyvinyl chloride (PVC).

## CABLE DIAMETER AND TEST :

| No. of Cores | Conductor              |                           |                          | Thickness of Insulation (nominal) | Thickness of Inner Covering (nominal) | Diameter of Armour wire (nominal) | Thickness of Outer Sheath (nominal) | Overall Diameter (approx.) | Max. Conductor Resistance (20℃) | Min. Insulation Volume Resistance (90℃) | A.C. Test Voltage |
|--------------|------------------------|---------------------------|--------------------------|-----------------------------------|---------------------------------------|-----------------------------------|-------------------------------------|----------------------------|---------------------------------|-----------------------------------------|-------------------|
|              | Nominal Sectional Area | No. and Diameter of Wires | Outer Diameter (approx.) |                                   |                                       |                                   |                                     |                            |                                 |                                         |                   |
| (C)          | (mm²)                  | (No./mm)                  | (mm)                     | (mm)                              | (mm)                                  | (mm)                              | (mm)                                | (mm)                       | (Ω/km)                          | (Ω-cm)                                  | (Kv/min.)         |
| 4            | 2.5                    | 7/0.67                    | 2.01                     | 0.7                               | 1.0                                   | 1.25                              | 1.8                                 | 16.7                       | 7.41                            | 10 <sup>12</sup>                        | 3.5/5             |
|              | 4                      | 7/0.85                    | 2.55                     |                                   |                                       |                                   |                                     | 18.0                       | 4.61                            |                                         |                   |
|              | 6                      | 7/1.04                    | 3.12                     |                                   |                                       |                                   |                                     | 19.4                       | 3.08                            |                                         |                   |
|              | 10                     | 7/--                      | 3.8                      |                                   |                                       | 22.2                              |                                     | 1.83                       |                                 |                                         |                   |
|              | 16                     |                           | 4.8                      | 24.6                              | 1.15                                  |                                   |                                     |                            |                                 |                                         |                   |
|              | 25                     |                           | 6.1                      | 1.9                               | 28.9                                  | 0.727                             |                                     |                            |                                 |                                         |                   |
|              | 35                     |                           | 7.1                      | 2.0                               | 31.5                                  | 0.524                             |                                     |                            |                                 |                                         |                   |
|              | 50                     | 19/--                     | 8.2                      | 1.0                               | 1.4                                   | 2.0                               | 2.1                                 | 35.8                       | 0.387                           |                                         |                   |
|              | 70                     |                           | 9.8                      | 1.1                               |                                       |                                   | 2.3                                 | 40.8                       | 0.268                           |                                         |                   |
|              | 95                     |                           | 11.6                     | 2.5                               |                                       |                                   | 46.6                                | 0.193                      |                                 |                                         |                   |
|              | 120                    | 37/--                     | 13.1                     | 1.2                               |                                       | 2.6                               | 51.5                                | 0.153                      |                                 |                                         |                   |
|              | 150                    |                           | 14.6                     | 1.4                               |                                       | 2.8                               | 56.2                                | 0.124                      |                                 |                                         |                   |

"--: compact round stranded"

## REMARK :

1. The reference standards to IEC 60502.



**HUA ENG WIRE & CABLE CO.,LTD.**

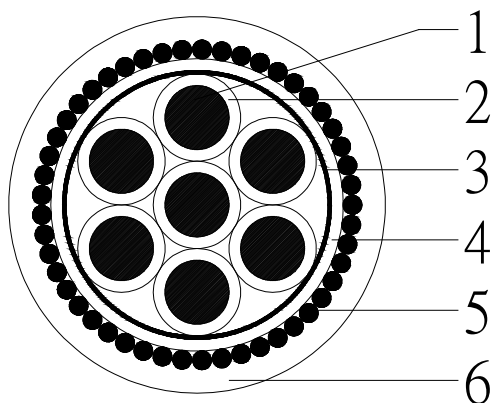
**Address:**No.170, Chung Cheng 4<sup>th</sup> Road, Kaohsiung, Taiwan, R.O.C.

**Tel:**886-7-2814161

**Fax:**886-7-2159918

**URL:**<http://www.hegroup.com.tw>

## 0.6/1KV XLPE Insulated, PVC Inner Covering, Galvanized Steel Wire Armored and PVC Outer Sheathed Control Cable (XLPE/PVC/SWA/PVC Cable)



### SPECIFICATION :

1. **Conductor** : Bare copper concentric stranding.
2. **Insulation** : Cross-linked polyethylene (XLPE).
3. **Assembly** : Required number of cores shall be assembled with non-hygroscopic fillers and suitable binder tape(s) shall be applied over the assembled cores.
4. **Inner Covering** : Polyvinyl chloride (PVC).
5. **Armor** : The armor shall consist of single layer of galvanized steel wires.
6. **Outer sheath** : Polyvinyl chloride (PVC).

### CABLE DIAMETER AND TEST :

| No. of Cores | Conductor              |                           |                          | Thickness of Insulation (nominal) | Thickness of Inner Covering (nominal) | Diameter of Armour wire (nominal) | Thickness of Outer Sheath (nominal) | Overall Diameter (approx.) | Max. Conductor Resistance (20°C) | Min. Insulation Volume Resistance (90°C) | A.C. Test Voltage |  |
|--------------|------------------------|---------------------------|--------------------------|-----------------------------------|---------------------------------------|-----------------------------------|-------------------------------------|----------------------------|----------------------------------|------------------------------------------|-------------------|--|
|              | Nominal Sectional Area | No. and Diameter of Wires | Outer Diameter (approx.) |                                   |                                       |                                   |                                     |                            |                                  |                                          |                   |  |
| (C)          | (mm²)                  | (No./mm)                  | (mm)                     | (mm)                              | (mm)                                  | (mm)                              | (mm)                                | (mm)                       | (Ω /km)                          | (Ω -cm)                                  | (Kv/min.)         |  |
| 5            | 2.5                    | 7/0.67                    | 2.01                     | 0.7                               | 1.0                                   | 1.25                              | 1.8                                 | 17.7                       | 7.41                             | 10 <sup>12</sup>                         | 3.5/5             |  |
| 7            |                        |                           |                          |                                   |                                       |                                   |                                     | 18.7                       |                                  |                                          |                   |  |
| 12           |                        |                           |                          |                                   |                                       | 1.6                               |                                     | 23.4                       |                                  |                                          |                   |  |
| 14           |                        |                           |                          |                                   |                                       |                                   |                                     | 24.3                       |                                  |                                          |                   |  |

### REMARK :

1. The reference standards to IEC 60502.



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